

QUANTITIES FOR	CONCRETE PIPES
INSIDE DIAMETER	ESTIMATED
OF PIPE	CLASS SI CONCRETE
	REQUIRED
	20" (500 mm) WIDTH
INCH (mm)	CU.YD. (m3)
4" (100)	0.14 (0.11)
6" (150)	0.16 (0.12)
8" (200)	0.19 (0.14)
10" (250)	0.22 (0.17)
12" (300)	0.25 (0.19)
15" (375)	0.30 (0.23)
18" (450)	0.35 (0.27)
24" (600)	0.45 (0.35)
30" (750)	0.57 (0.43)
36" (900)	0.69 (0.53)
42" (1050)	0.83 (0.63)
48" (1200)	0.97 (0.74)
54'' (1350)	1.12 (0.86)
60" (1500)	1.28 (0.98)

QUANTITIES FOR METAL PIPES	
INSIDE DIAMETER	ESTIMATED
OF PIPE	CLASS SI CONCRETE
	REQUIRED
	20" (500 mm) WIDTH
INCH (mm)	CU.YD. (m3)
4" (100)	0.12 (0.09)
6" (150)	0.14 (0.11)
8" (200)	0.16 (0.12)
10" (250)	0.19 (0.14)
12" (300)	0.21 (0.16)
15" (375)	0.25 (0.19)
18" (450)	0.29 (0.22)
24" (600)	0.38 (0.29)
30" (750)	0.47 (0.36)
36" (900)	0.59 (0.45)
42" (1050)	0.69 (0.53)
48" (1200)	0.81 (0.62)
54" (1350)	0.93 (0.71)
60" (1500)	1.05 (0.81)

GENERAL NOTES

- 1. CLASS SI CONCRETE SHALL BE USED THROUGHOUT.
- 2. WHEN CONCRETE COLLARS ARE USED TO CONNECT PIPES OF DIFFERENT OUTSIDE DIAMETERS, THE CONCRETE COLLAR SHALL BE FORMED USING THE LARGEST OUTSIDE DIAMETER (SEE END VIEW).
- 3. THE WIRE MESH SHALL WEIGH NOT LESS THAN 54#/100 SQ. FT. (2.63 kg/m²).
- 4. WHEN CONCRETE COLLARS ARE CONSTRUCTED ADJACENT TO AN EXISTING CONCRETE STRUCTURE (HEADWALLS, ETC.) EXPANSION BOLTS, SHALL BE USED AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, EACH, FOR EXPANSION BOLTS OF THE SIZE SPECIFIED IN THE PLANS.
- 5. CONCRETE COLLARS WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, PER CUBIC YARD (CUBIC METER), FOR CONCRETE COLLARS INCLUDING ALL MATERIAL AND LABOR SPECIFIED TO COMPLETE THE WORK IN PLACE.

TO STA.

Note: All dimensions are in INCHES (millimeters) unless otherwise shown.

McDonough-Whitlow, P.C.
Consulting Engineers & Land Surveyors
PROTESSIONAL DESIGN No. 184-002754

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

CONCRETE COLLAR

SCALE: NONE | SHEET 1 OF 1 SHEETS | STA.

F.A.I. SECTION COUNTY TOTAL SHEETS NO.

74 MEDIAN CABLE 2013-1 CHAMPAIGN 119 45

CONTRACT NO. 70A00